

CIGARETTE SPECIFICATION

STOCKTON STREET  
MARLBORO LIGHTS KS REGULAR SP - GCC TAR/NICOTINE  
BRAND CODE-0660 (GCC)

EFFECTIVE DATE: 03/16/92  
GULF COOPERATIVE COUNCIL

APPLIES TO EXPORT FORMULAS: 83 86 87 284

CIGARETTE LENGTH	:	84.0	MM	ISO TAR	:	8.0 MG/CIGT	7.0 - 9.0
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	57.0	MM				
FILTER LENGTH	:	27.0	MM	NICOTINE	:	.60 MG/CIGT	.50 - .70
TIPPING LENGTH	:	31.000	MM				
TOTAL R.T.D.	:	4.70	IN. H2O				
DILUTION TARGET	:	37.0 +/-	5.0 %				

TIPPING PAPER : 62MM X 3500M WHT TGL PPT KC236M2 12-372-A LASER PERF.

GLUE ROLLER/  
TIPPING INFORMATION : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -  
: BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE  
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK Q.V.: AM012 - 12.50% MARLBORO LIGHTS REGULAR - GCC

CIGARETTE PAPER : 27.25MM X 6700M 46CU/2.6%(KC664/EC14547) 10-707-A

INK : \*INK FOR PRINT DIE AND EXPORT OVERPRINTS\*  
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS). 60-915-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : TOTAL R.T.D CHANGED FROM 4.4 IN. H2O TO 4.7 IN. H2O TO  
: REFLECT PRODUCTION AVERAGE FOR THE BRAND, NO OTHER  
: CHANGES. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN  
PREPARATION DATE : 3/07/92

PRINTING DATE : 3/07/92  
PRINTING TIME : 11:53:16

APPROVED BY: *E. L. White*

SUPERCEDES SPECIFICATION DATED: 2/26/92

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